SERVICE DATA SHEET

P/N: 808936694

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After Cancel, press pad Heavy and Quick simultaneously for at least 4 seconds to access Service Mode.

LED Heavy, Led Normal and Led Quick blink to indicate that Service mode is accesed.

After accessed Service mode (Led Heavy, Led Normal and Led Quick blinking):

- 1. Press pad Heavy to show the first alarm code.
- Led Heavy blinks to indicate the machine is in Alarm Reading.
- The first alarm code saved is shown in the display. For descriptions of alarm codes, please see Alarm Codes section.
- 2. Press pad Heavy again to show the second alarm code.
- Press pad Heavy once more to show the third alarm code.
- Press pad Heavy the fourth time to move to Actuator Test.
 Press pad repeatedly will sequentially turn on one actuator at a time.
- Led Heavy is turned off. led Normal blincks to indicate the machine is in Actuator Test.
- The actuator number is shown in the display, see the following table for details.

Number of pad Heavy pressed	Actuator Number in display	Actuator	
4	4	Regeneration Valve	
5	5	Drain Pump	
6	6	Inlet Valve	
7	7	Heater	
8	8	Wash pump	
9	9	Dispenser	
10	10	Dry Fan	

- Press pad Heavy when actuator number 10 is activated, the machine will cycle back to Alarm reading and show the first alarm code saved.
- 6. The mode can be exit by pressing the CANCEL button, or waiting 60 seconds after last button pressing.

LED Test/Delete Alarm Memory

Service Mode

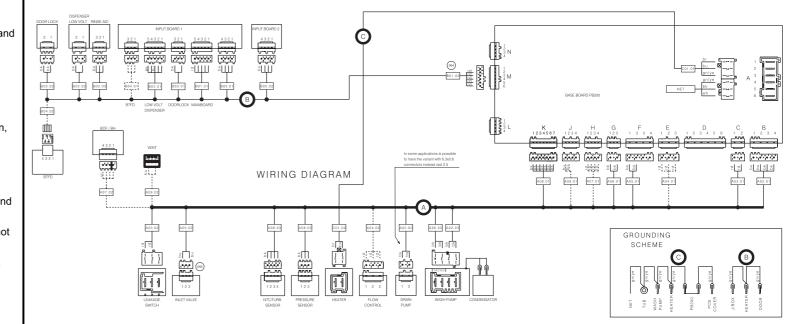
After accessed Service mode (Led Heavy, Led Normal and Led Quick blinking):

- 1. Press pad Normal to start this function.
- All LEDS and display blinks 5 seconds on 1 second off.
- Buzzer beeps 5 seconds and then off.
- The alarm codes saved in memory are erased.
- 2. The mode can be exit by pressing the CANCEL button, or waiting 60 seconds after last button pressing.

Functional Test cycle

After accessed Service mode (Led Heavy, Led Normal and Led Quick blinking):

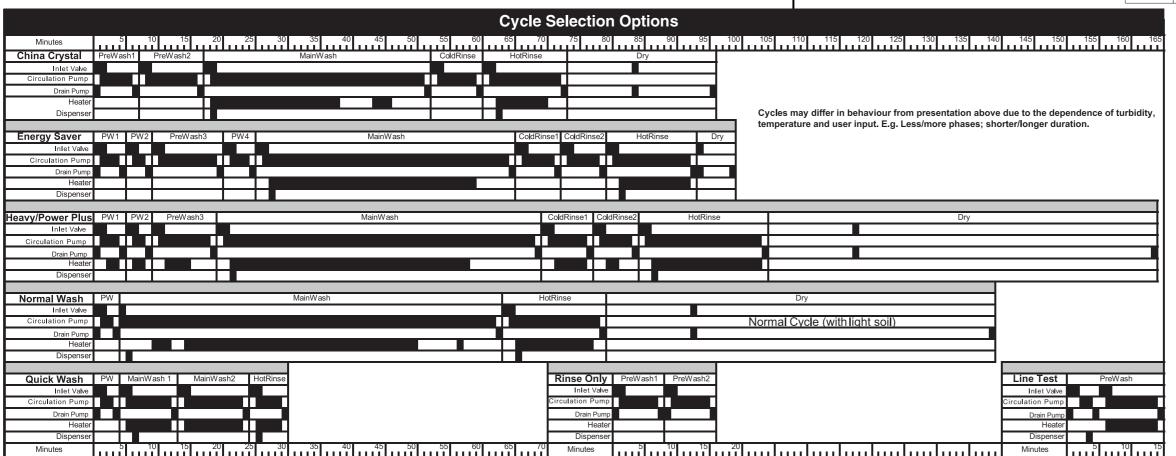
- Press pad Quick to start the test cycle. The cycle will not start if door is opened.
- LED Normal blinks all the way through the whole cycle, even if after the cycle is finished
- -The test cycle runs as a normal wash cycle. It can be cancelled or run to its end.



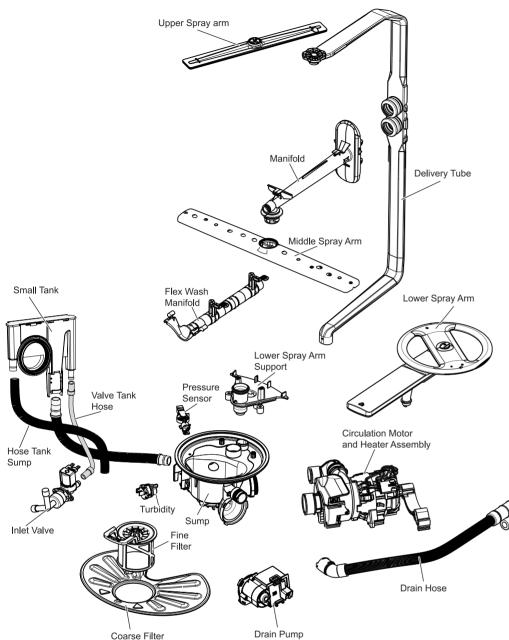
Wiring Diagram

optional

Connections included in WireHarnesses WireHarness Connection WireEnd 01 WireEnd 02 WireEnd 03 WireEnd04 WireEnd 05 DrainPump WashPump BaseBoard LeakageSwitch FlowControl BaseBoard InletValve BaseBoard WashPumpTach BOF BaseBoard BaseBoard NTC/Turb Sensor BaseBoard VENT JserInterface 1 UserInterface 1 Dispenser RinseAid JserInterface 1 Door lock JserInterface 1 BTFD JserInterface 1 BaseBoard Heater



Exploded View of Wash System



Tub Gasket

The door gasket is pressed into the tub channel | Starting a cycle for an interference fit. To install the gasket:

- 1. Press the gasket across the header using your hands.
- 2. Press the gasket while stretching around

NOTE: There should be no wrinkles or puckers in the corners.

3. Place the gasket end at the bottom and then press the gasket in from the bottom up.

Detergent and Rinse Aid Dispenser

The detergent and rinse aid dispenser is a one piece component consisting of a molded detergent cup and a built-in rinse aid dispenser.

The detergent cup has a spring loaded cover and the rinse aid dispenser has a cover.

Liquid rinse aid is added to the dispenser up to the fill line indicator. The amount of rinse aid released can be adjusted from 1, being the least amount, to 6, being the greatest amount.

To replace dispenser:

- · shut off electricity to dishwasher,
- · remove outer door panel assembly,
- · disconnect wiring to the actuator.
- · remove the six screws,
- · remove the dispenser.
- · replace and reinstall screws,
- · rewire actuator.

Display Codes (LED)

LED status indicators located in the center of the Keypad

...The LED labeled "CLEAN" will lit when the cycle is complete

SANITIZED. ..The LED labeled "SANITIZE will lit when the sanitization criteria has been

If the sanitization criteria is not archivied. the LED will not display

Product Specifications

Electrical

Rating 120 Volts, 60Hz Separate Circuit..15 amp min.- 20 amp max. Motor (Amps)0.8 Heater Wattage 850 Total Amps (load rated) 13.0 Water Temps controlled ±5°F To assure success have outer door in place TempAssure (cycle dependent) Main Wash: 140°F

Final Wash: 140°F Hi-TempAssure: 140°F Wash/149°F Final

SanitizeAssure: 140°F Wash/156°F Final

Hi-Limit Thermostat 200°F (93°C)

Operation

Open door, select the cycle and options; LEDs of selected cycle and options are illuminated. Display shows the cycle time and then shows "Press Start". Press "START-cancel" pad and close the

Delay Start Open door, select the cycle and options; then press the "DELAY" pad. Each press of the pad will increase the delay time by 1 hour

door immediately to start the cycle

Symptom

Alarm Codes/Description

Code family	Description		
i10	Water Tap Closed		
i20	Draining Problem		
i30	Aqua Control		
i40	Analogue pressure sensor problem		
i50	Washing Motor Problem		
i60	Heating Element Problem		
i70	Thermistor problem		
i80	Auto Door Opener		
i90	Configuration Problem		
iB0	Sensor Problem		
iC0	Communication problem		
iD0	Tacho problem		
iE0	Flow controller problem		
iF0	Water level problem		

...... approx. 17 (@2900rpm)

Water fill time 104 sec.

Trouble Shooting Tips

Personal Injury Hazard

Remedy

Always disconnect the dishwasher from the electrical power source before adjusting or replacing components.

Check the Following

	(1 to 24 hours).	Symptom	Check the Following	Remedy
cancelling a ycle ocking Controls	To start delay countdown, press "Start-cancel" pad and close the door immediately. Open the door, press the "START-cancel" pad until a tone is heard. Open door and hold down the "DELAY" pad until the display shows "loc". The pads will be	Dishwasher will not operate when turned on.	 Fuse (blown or tripped). 120 VAC supply wiring connection faulty. Electronic control board defective. No 12 VAC power to control. Motor (inoperative). Door switch (open contacts). Door latch not making contact with door switch. Touch pad circuit defective. No indicator lamps illuminate when START or OPTIONS are pressed. 	 Replace fuse or reset breaker. Repair or replace wire fasteners at dishwasher junction box. Replace control board. Replace control board. Replace motor/impeller assembly. Replace latch assembly. Replace latch assembly. Replace console assembly. Replace console assembly.
	unresponsive. To unlock the control hold the "DELAY" pad down until "loc" goes out. Normal function will resume.	Motor hums but will not start or run.	Motor (bad bearings). Motor stuck due to prolonged non-use.	Replace motor assembly. Rotate motor impeller.
Alarm Coo	des/Description	Motor trips out on internal thermal overload protector.	Improper voltage. Motor windings shorted. Glass or foreign items in pump.	Check voltage. Replace motor/impeller assembly. Clean and clear blockage.
family	Description	Dishwasher runs but will not heat.	Heater element (open).	Replace heater element.
i10	Water Tap Closed	Distiwasiler runs but will not neat.	Electronic control board defective. Wiring or terminal defective.	Replace control board. Repair or replace.
i20	Draining Problem		Hi-Limit thermostat defective.	4. Replace thermostat.
i30	Aqua Control	Detergent cover will not latch or open.	Latch mechanism defective. Electronic control board defective.	Replace dispenser. Replace control board.
i40	Analogue pressure sensor problem		3. Wiring or terminal defective.4. Broken spring(s).	Repair or replace. Replace dispenser.
i50	Washing Motor Problem		5. Defective actuator.	5. Replace dispenser.
i60	Heating Element Problem	Dishwasher will not pump out.	 Drain restricted. Electronic control board defective. 	 Clear restrictions. Replace control board.
i70	Thermistor problem		 Defective drain pump. Blocked impeller. Open windings. 	 Replace pump. Check for blockage, clear. Replace pump assembly.
i80	Auto Door Opener		Wiring or terminal defective. Defective Drain Valve.	6. Repair or replace.7. Repair or replace.
i90	Configuration Problem	Dishwasher will not fill with water.	Water supply turned off.	Turn water supply on.
iB0	Sensor Problem		Defective water inlet fill valve. Check fill valve screen for obstructions.	 Replace water inlet fill valve. Disassemble and clean screen.
iC0	Communication problem		Defective float switch. Electronic control board defective.	 Repair or replace. Replace control board.
iD0	Tacho problem		 Wiring or terminal defective. Float stuck in "UP" position. 	 Repair or replace. Clean or replace float.
iE0	Flow controller problem	Dishwasher water siphons out.	Drain hose (high) loop too low.	Repair to proper <i>32-inch minimum</i>
iF0	Water level problem	·	2. Drain line connected to a floor drain	height. 2. Install air gap at counter top.
			not vented. 3. Drain valve or pump stuck open.	3. Repair or replace.
temperatur Pressure (F Connection Consumpti 2. Water valve	minimum incoming water e	Detergent left in dispenser.	 Detergent allowed to stand too long in dispenser. Dispenser wet when detergent was added. Detergent cover held closed or blocked by large dishes. Improper incoming water temperature to properly dissolve detergent. Spray arm blocked. Is water getting into unit. 	 Instruct customer/user. Instruct customer/user on proper loading of dishes. Incoming water temperature of 120°F is required to properly dissolve dishwashing detergents. Instruct customer/user. Check fill valve repair or replace.
Water recir	culation rate (U.S. GPM)		Note: See "Detergent co	ver will not latch or open."

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Pump Assembly

The circulation pump is driven by a permanent split-capacitor asynchronous induction motor. When looking into the inlet hose, the impeller rotates in the counter-clockwise direction when 120V 60 Hz AC voltage is applied. The motor drives the pump, supplying 100% filtered water at a rate of approximately 17 GPM to all three spray arms at once. At this full-wave mains voltage and flow-rate, the motor speed is approximately 2900

Draining is accomplished by using a smaller, separate, synchronous drain pump motor mounted to the sump. The drain pump is connected to the sump directly.

A rubber check valve flap is inserted at the

discharge end of the drain outlet pipe, which is integrated on the sump.

A raised drain hose loop section is routed on the side of the unit to help prevent/limit back flow out of the dishwasher. No additional such loops are required.

The main circulation pump is removed by disconnecting both attached clamps and hoses, disconnecting the wiring harness to the pump assembly, un-strapping the pump out of the rubber mount in the basement, and disconnecting the running capacitor. Wire harness connections include 2 earth tabs, motor connector, heater connector and the 2 terminals of the running capacitor.