# SERVICE DATA SHEET

# 318047480 (1008) Rev. A

Appliance with Electronic Oven Control

#### NOTICE

This service data sheet is intended for use by persons having electrical and mechanical training and a level of knowledge of these subjects generally considered acceptable in the appliance repair trade. **The manufacturer cannot be responsible, nor assume any liability, for injury or damage of any kind arising from the use of this data sheet.** 

#### SAFE SERVICING PRACTICES

To avoid the possibility of personal injury and/or property damage, it is important that safe servicing practices be observed. The following are some, but not all, examples of safe practices.

- 1. Do not attempt a product repair if you have any doubts as to your ability to complete it in a safe and satisfactory manner.
- 2. Before servicing or moving an appliance, remove power cord from electric outlet, trip circuit breaker to Off, or remove fuse.
- 3. Never interfere with the proper installation of any safety device.
- 4. USE ONLY REPLACEMENT PARTS SPECIFIED FOR THIS APPLIANCE. SUBSTITUTIONS MAY DEFEAT COMPLIANCE WITH SAFETY STANDARDS SET FOR HOME APPLIANCES.
- 5. GROUNDING: The standard color coding for safety ground wires is GREEN OR GREEN WITH YELLOW STRIPES. Ground leads are not to be used as current carrying conductors. IT IS EXTREMELY IMPORTANT THAT THE SERVICE TECHNICIAN REESTABLISH ALL SAFETY GROUNDS PRIOR TO COMPLETION OF SERVICE. FAILURE TO DO SO WILL CREATE A POTENTIAL HAZARD.
- 6. Prior to returning the product to service, ensure that:
  - All electric connections are correct and secure.
  - All electrical leads are properly dressed and secured away from sharp edges, high-temperature components, and moving parts.
  - All uninsulated electrical terminals, connectors, heaters, etc. are adequately spaced away from all metal parts and panels.
  - All safety grounds (both internal and external) are correctly and securely reassembled.
  - All panels are properly and securely reassembled.

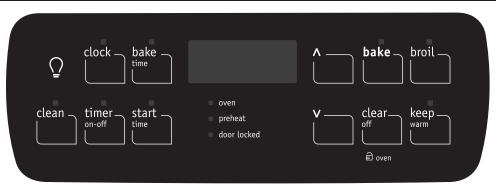
#### **IMPORTANT NOTES**

- 1. This unit includes an EOC.
- 2. The included board is not field repairable.
- 3. The oven temperature can be calibrated, see Use and Care Manual.
- 4. The pin on board connectors indicates pin number 1.

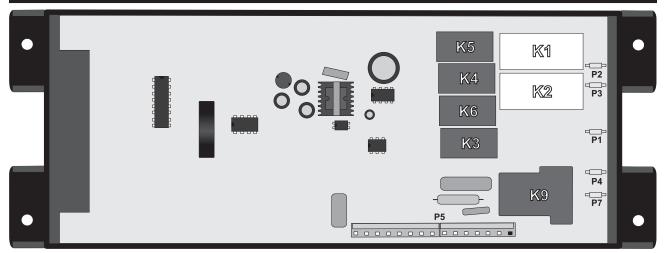
#### DATA SHEET ABBREVIATIONS AND TERMINOLOGY

- EOC : Electronic Oven Control
- LED : Light-Emitting Diode
- MDL : Motor Door Latch
- DLB : Double Line Break
- RTD: Resistance Temperature Detector / Oven Probe

## **ILLUSTRATION OF OVEN CONTROLS**



## **ELECTRONIC OVEN CONTROL (EOC)**



#### **Electronic Oven Control Legend:**

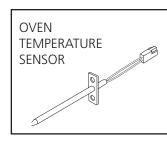
- K1. Bake Element Relay

- K1. Bake Element Relay
  K2. Broil Element Relay
  K3. Cooling Fan Relay 2
  K4. Cooling Fan Relay 1
  K5. Oven Light Relay
  K6. Motor Door Latch Relay
- K9. DLB Relay
- P1. L1 Input
- P2. Bake Connector
- P3. Broil Connector
- P4. L2 Output (DLB)
- P7. L2 Input (DLB)

#### P5 Connector Legend P5-3. Cooling Fan 2

- P5-5. Neutral (in)
- P5-6. MDL
- P5-7. Cooling Fan 1
- P5-8. Oven Light
- P5-9. Common (Contact switches) P5-10. MDL Switch (NO) P5-11. Door Switch (NO) P5-12. RTD (Oven Probe) P5-13. RTD (Oven Probe)

RTD SCALE						
Temp. °F	Temp. °C	Resistance (ohms)				
32 ± 1.9	0.0 ± 1.1	$1000 \pm 4.0$				
75 ± 2.5	23.9 ± 1.4	1091 ± 5.3				
250 ± 4.4	121.1 ± 2.4	1453 ± 8.9				
350 ± 5.4	176.7 ± 3.0	1654 ± 10.8				
450 ± 6.9	232.2 ± 3.8	1852 ± 13.5				
550 ± 8.2	287.8 ± 4.6	2047 ± 15.8				
650 ± 9.6	343.3 ± 5.3	2237 ± 18.5				
900 ± 13.6	482.2 ± 7.6	2697 ± 24.4				



## ELECTRICAL RATING

	Electric model with Bake Cover
Broil Element	2750W /
Wattage	2065W
Bake Element	3400W /
Wattage	2553W
KW Rating 240V / 208V	See Serial Plate

OVEN CIRCUIT ANALYSIS MATRIX								
	ELEM Bake P2	ENTS Broil P3	Oven Light P5-8	Door Latch Motor P5-6	DLB L2 out P4	Cooling Fan Relay 1 P5-7	Cooling Fan Relay 2 P5-3	Door Switch P5-9 / P5-11
Bake	Х	х			Х	х		
Broil		Х			Х	Х		
Clean	Х	Х			Х	Х	х	
Locking / Unlocking				Х				
Light			X					
Door Open			X					
Door Closed								Х

Relay will operate in this condition only

## **BLOCK DIAGRAM**

#### Door Switch **Electronic Oven Control ES335** (open door position shown) م pin 1 = Not Used С NO OH pin 2 = Not Used -0 pin 3 = Cooling Fan control Cooling fan (120V) ŝ pin 4 = Not Used P5 Connector pin 5 = Neutral input - Neutral pin 6 = Motor Door Latch AC output pin 7 = Cooling Fan control Door Latch motor (120 V) Motor Door Latch Switch NC م pin 8 = Oven Light AC output pin 9 = Switches "C" contact С Oven Light(s) (120V) Ño\_ot -0 pin 10 = Door Latch Switch "NO" contact pin 11 = Door Switch "NO" contact Oven Temperature Probe pin 12 = Oven Temperature Probe 2 pin 13 = Oven Temperature Probe pin 14 = Not Used pin 15 = Not Used P1 L1 input L1 Faston Terminals P2 Bake Relay Output BAKE element (240 V) P3 Broil Relay Output BROIL element (240 V) P7 L2 Input into Double Line Break Relay L2 $\sim$ P4 L2 Output (Double Line Break Relay) \_\_\_\_\_ Safety thermostat

ELECT	ELECTRONIC OVEN CONTROL (EOC) FAULT CODE DESCRIPTIONS					
Note: Ger	Note: Generally speaking "F1x" implies a control failure, "F3x" an oven probe problem, and "F9x" a latch motor problem.					
F10	Control has sensed a potential runaway oven condition. Control may have shorted relay, RTD sensor probe may have a gone bad.	- Check RTD sensor probe and replace if necessary. If oven is overheating, disconnect power. If oven continues to overheat when power is reapplied, replace EOC.				
F11	Shorted Key: a key has been detected as pressed (for a long period) will be considered a shorted key alarm and will terminate all oven activity.	<ul><li>Press CLEAR key.</li><li>If the problem persist, replace the EOC.</li></ul>				
F13	Control's internal checksum may have become corrupted.	- Press CLEAR key Disconnect power, wait 10 seconds ad reapply power. If fault returns upon power-up, replace EOC.				
F30	Open RTD sensor probe/ wiring problem. Note: EOC may initially display an "F10", thinking a runaway condition exists.	- Check wiring in probe circuit for possible open or short condition. - Check RTD resistance at room temperature (compare to probe resistance chart). If resistance does not match the chart, replace the				
F31	Shorted RTD sensor probe / wiring problem.	RTD sensor probe. - Let the oven cool down and restart the function. - If the problem persists, replace the EOC.				
F90 to F94	Door motor mechanism failure.	<ul> <li>Turn off power for 10 seconds, then turn on power. Test the door latch again (try to start a Clean cycle).</li> <li>If it fails check wiring of Lock Motor, Lock Switch and Door Switch circuits.</li> <li>Unplug the lock motor from the board and apply power (L1) directly to the Lock Motor. If the motor does not rotate, replace Lock Motor Assembly.</li> <li>Check Lock Switch for proper operation (do the contacts open and close, check with ohmmeter). The Lock Motor may be powered as in above step to open and close Lock Switch. If the Lock Switch is defective, replace Motor Lock Assembly.</li> <li>If all above steps fail to correct situation, replace the EOC.</li> </ul>				

## **COOLING FAN**

The electronic oven control controls the cooling fan. Two relays are used but their output are tied together. Relay 2 will become active during clean cycle at high temperature. Relay 1 is used during any other function. The cooling fan is activated during any cooking and cleaning functions.