SERVICE DATA SHEET	
Electric Range with ES 540 Electronic Oven Contr	ol

NOTICE - This service data sheet is intended for use by persons having electrical and mechanical training and a level of knowledge of these subjects generally considered acceptable in the appliance repair trade. The manufacturer cannot be responsible, nor assume any liability for injury or damage of any kind arising from the use of this data sheet.

SAFE SERVICING PRACTICES

To avoid the possibility of personal injury and/or property damage, it is important that safe servicing practices be observed. The following are examples, but without limitation, of such practices.

- 1. Before servicing or moving an appliance remove power cord from electrical outlet, trip circuit breaker to OFF, or remove fuse.
- 2. Never interfere with the proper installation of any safety device.
- GROUNDING: The standard color coding for safety ground wires is *GREEN* or *GREEN WITH YELLOW STRIPES*. Ground leads are not to be used as current carrying conductors. It is extremely important that the service technician reestablish all safety grounds prior to completion of service. Failure to do so will create a potential safety hazard.
- 4. Prior to returning the product to service, ensure that:
 All electric connections are correct and secure.
 All electrical leads are properly dressed and secured away from sharp edges, high-temperature components, and moving parts.

• All uninsulated electrical terminals, connectors, heaters, etc. are adequately spaced away from all metal parts and panels.

• All safety grounds (both internal and external) are correctly and securely reassembled.

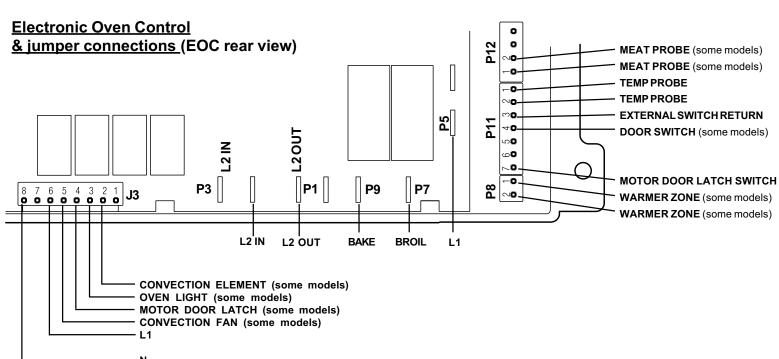
Oven Calibration

Set the electronic oven control for normal baking at 350°F. Obtain an average oven temperature after a minimum of 5 cycles. Press **cancel** keypad to end bake mode.

Temperature Adjustment

- 1. While in a non-cooking mode, press and hold the **bake** keypad for 6 seconds.
- 2. The current calibration offset (temperature adjustment) should appear in the temperature display.
- 3. Use the number keypads (0-9) to enter the desired amount of adjustment (up to 35°F).
- Press the self-clean keypad to change the sign of the adjustment to a (-) if necessary. A positive adjustment will not display a sign.
- Once the desired adjustment (-35° to 35° F) has been entered, press the start keypad to accept the change or the cancel keypad to reject the change.

Note: Changing calibration affects all baking modes. The adjustments made will not change the self-cleaning temperature.



Fault Code	Likely Failure/Cause	Suggested Corrective Action		
F10	Runaway Temperature. Oven heats when no cook cycle is programmed.	 If Oven is cold: If fault code is present with a found in the tech sheet. Replace probe or repair wiring. If temperature sensor probe If Oven is overheating: If oven is severely overheating probe circuit resistance using sensor probe in properly inst Disconnect power from the r power is reapplied, replace t should damage be extensive 		
F11	Shorted keypad or Selector Switch.	 Reset power supply to range - Check/reseat ribbon harness of Replace the EOC. 		
F12	EOC internal software error or	Disconnect power, wait 30 second		
F13	failure (some models).			
F15	EOC internal hardware error or failure (some models).	Disconnect power, wait 30 second		
F16	EOC internal software error or	Disconnect power, wait 30 second		
F17	failure (some models).			
F18				
F30	Open oven sensor probe circuit.	Check resistance at room tempera the EOC. If resistance does not m between EOC & Sensor Probe co		
F31	Shorted oven sensor probe circuit.	Check resistance at room temper Sensor Probe harness between E		
F60	Electronic Oven Control (EOC) over temperature. Higher than normal temperature detected on the EOC circuit board.	 Verify proper assembly of back Check for blocked ventilations Inspect oven vent for proper a Verify operation of cooling fan 		
F90	Door lock motor or latch circuit	If lock motor runs:		
F91	failure.	 Test continuity of wiring betw Advance motor until cam dep 		
F92		switch is open replace lock n		
F93	ļ	3. If motor runs and switch con If lock motor does not run:		
F94		1. Test continuity of lock motor		
F95		 Test lock motor operation by assy. If motor runs with test cord or replace the EOC. 		
Line ERR	EOC Internal voltage test error or failure.	Disconnect power, wait 30 second		

RTD SCALE					
Temperature °F (°C)	Resistance (ohms)				
32 ± 1.9 (0 ± 1.0)	1000 ± 4.0				
75 ± 2.5 (24 ± 1.3)	1091±5.3				
250 ± 4.4 (121 ± 2.4)	1453±8.9				
350 ± 5.4 (177 ± 3.0)	1654±10.8				
450 ± 6.9 (232 ± 3.8)	1852±13.5				
550 ± 8.2 (288 ± 4.5)	2047 ± 15.8				
650 ± 9.6 (343 ± 5.3)	2237 ± 18.5				
900 ± 13.6 (482 ±7.5)	2697 ± 24.4				
Probe circuit to case ground	Open circuit/infinite resistance				

ANAL

Bake/ Conv/ Broil Clean Unloc Lockii Locke Unloc Door Door Cooki

Note:)

Resistance Temperature Detector

808532614 REV A (1611)

cold oven test oven temperature sensor probe circuit resistance. Use RTD scale

ring connections if defective. e circuit is good but fault code remains when oven is cold replace the EOC.

ating/heating when no cook cycle is programmed test oven temperature sensor ing the RTD scale found in the service tech sheet. Also verify that the temperature istalled in the oven cavity.

e range, wait 30 seconds and reapply power. If oven continues to heat when the e the EOC. **NOTE:** Severe overheating may require the entire oven to be replaced ve.

e - Disconnect power, wait 30 seconds and reapply power. s connections.

nds and reapply power. If fault returns upon power-up, replace EOC.

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erature & compare to RTD Sensor resistance chart. If resistance is correct replace match the RTD chart replace RTD Sensor Probe. Check Sensor wiring harness connector.

erature, if less than 500 ohms, replace RTD Sensor Probe. Check for shorted EOC & Probe connector. If resistance is correct replace the EOC.

ackguard panel. Check for damaged or loose panels, brackets, endcaps, etc. a slots in control panel rear cover.

assembly and air flow.

an (if present).

tween EOC and lock switch on lock motor assy. Repair if needed.

epresses the plunger on lock motor switch. Test continuity of switch contacts. If motor assy.

ontacts and wiring harness test good, replace the EOC.

or windings. Replace lock motor assembly if windings are open. by using a test cord to apply voltage. If motor does not operate replace lock motor

check continuity of wire harness to lock motor terminals. If harness is good

nds and reapply power. If fault returns upon power-up, replace EOC.

CIRCUIT LYSIS MATRIX	L1 to Bake	EC L1 to Broil	C Relays L1 to MDL	L1 to Conv/ Speed Bake Fan (some models)	Door Switch COM-NO	Warmer Drawer MDL (some models)		
e/Time Bake	Х	Х*				Х		
v/Speed Bake	Х	Х*		Х		Х		
		Х*				Х		
in	Х							
ocked								
king			Х					
ked								
ocking			Х					
r Open								
r Closed					Х			
ktop Active								
X=Check listed circuits * = Alternates with bake element								

