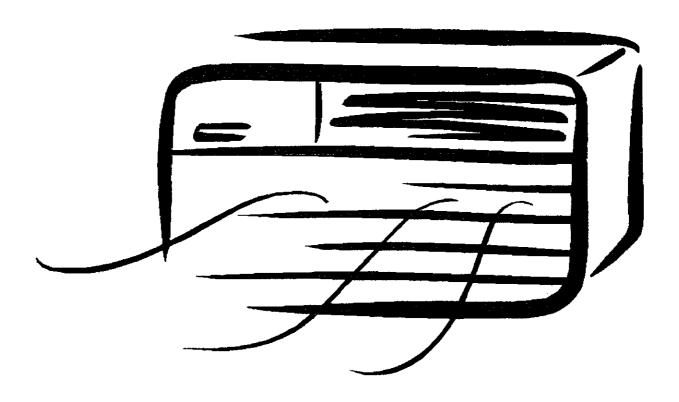
#### Owner's Manual





#### **Read and Save These Instructions**

This Owner's Guide provides specific operating instructions for your model. Use the air conditioner only as instructed in this guide. These instructions are not meant to cover every possible condition and situation that may occur. Common sense and caution must be practiced when installing, operating, and maintaining any appliance.

#### **Record Your Model and Serial Numbers**

Record in the space provided below the model and serial numbers. The serial plate is located on the outside of the cabinet, or behind filter at the bottom of unit. Reading the numbers may be easier by using a flashlight or by removing the cabinet front as instructed under "Care and Cleaning."

Model Number:	
Serial Number:_	
Purchase Date:_	

## Important Safety Instructions

Read all instructions before using this air conditioner.

#### **A WARNING** For Your Safety

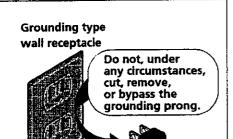
Do not store or use gasoline or other flammable vapors and liquids in the vicinity of this or any other appliance. Read product labels for flammability and other warnings.

#### **TWARNING** Prevent Accidents

To reduce the risk of fire, electrical shock, or injury to persons when using your air conditioner, follow basic precautions, including the following:

- Be sure the electrical service is adequate for the model you have chosen.
- If the air conditioner is to be installed in a window, you will probably want to clean both sides of the glass first. If the window is a triple-track type with a screen panel included, you may want to remove the screen completely before installation.
- Be sure the air conditioner has been securely and correctly installed according to the separate installation instructions provided with this manual. Save this manual and installation instructions for possible future use in removing or reinstalling this unit.
- When handling the air conditioner, be careful to avoid cuts from sharp metal fins on front and rear coils.

AWARNING Avoid fire hazard or electric shock. Do not use an extension cord or an adaptor plug. Do not remove any prong from the power cord.



#### **AWARNING** Electrical Information

The complete electrical rating of your new room air conditioner is stated on the serial plate. Refer to the rating when checking the electrical requirements.

- Be sure the air conditioner is properly grounded. To minimize shock and fire hazards, proper grounding is important. The power cord is equipped with a three-prong grounding plug for protection against shock hazards.
- Your air conditioner must be used in a properly grounded wall receptacle. If the
  wall receptacle you intend to use is not adequately grounded or protected by a
  time delay fuse or circuit breaker, have a qualified electrician install the proper
  receptacle.
- Do not run air conditioner with outside protective cover in place. This could result in mechanical damage within the air conditioner.
- Do not use an extension cord or an adapter plug.

#### **Energy Saving Ideas**

Power supply cord with 3-prong grounding plug



- The capacity of the room air conditioner must fit the room size for efficient and satisfactory operation.
- Install the room air conditioner on the shady side of your home. A window that faces north is best because it is shaded most of the day.
- Do not block air flow inside with blinds, curtains or furniture; or outside with shrubs, enclosures, or other buildings.
- Close the fireplace damper, floor and wall registers so cool air does not escape
  up the chimney and into the duct work.
- Keep blinds and drapes in other windows closed during the sunniest part of the day. (This will also improve the Remote Control operation.)
- Clean the air filter as recommended in the section "Care and Cleaning."
- Proper insulation and water stripping in your home will help keep warm air out and cool air in.
- External house shading with trees, plants or awnings will help reduce the air conditioner's work load.
- Operate heat producing appliances such as ranges, washers, dryers and dishwashers during the coolest part of the day.

#### **How and Why**

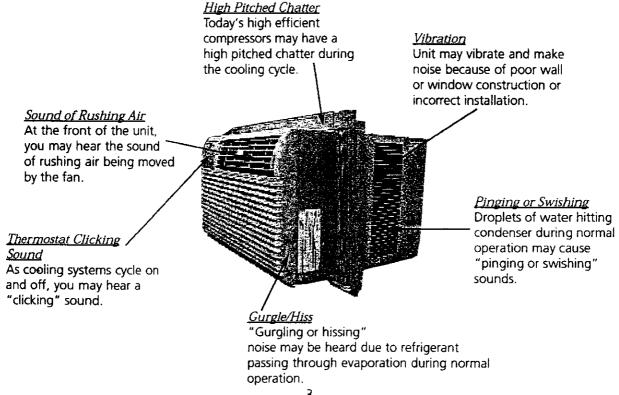
Your room air conditioner provides the following functions to make hot weather living more comfortable:

- Cools and circulates room air.
- Lowers humidity by removing excess moisture.
- Filters out summertime dust, dirt, and some airborne impurities.

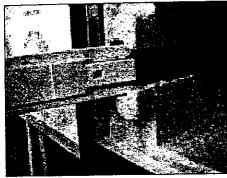
The air conditioner performs these functions by drawing room air through a filter which traps dust and dirt particles. The air then passes over a cooling coil which refrigerates the air and removes excess moisture. The same air is then returned to the room — cooler, drier and cleaner. Moisture removed from the room air is carried to the outside and evaporated.

Your air conditioner is designed to be easy to operate and to provide plenty of cooling power.

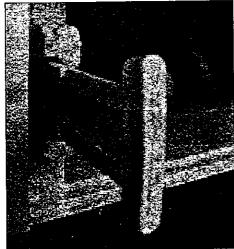
#### **Normal Sounds**



#### Front Installation







## STEP 1: INSTALL DECORATIVE FRONT TO CABINET:

- Loosen the screw to the left of the Electronic Control by 1/2 turn to easily install the decorative front.
- Position the top of the decorative front over the top flange of the case, and align the tabs with the slots in the case (Fig. 2).
- As you install the front frame to the unit be sure the vent handle is positioned through the front in the proper location (Fig. 3).
- Carefully pull down on the front to engage the top tabs, while pushing the front over the case to ensure proper alignment.
- The side tabs will "click" when front is seated.
- Install front retaining screw(s) behind the filter and panel (Fig. 3).
- Then add filter and front panel.

**Decorative Front** 

Some models are shipped in a removable sleeve, please follow the supplied installation instruction before installing the Decorative front and accessories.

#### Installing the Vent Control (on some models)

The vent control handle is included in the decorative front kit. The handle must be installed before the decorative front is attached.

- 1. Insert the handle with the "etchings (Vent/Air)" facing to the left.
- 2. Slip the black door extension into the split at the end of the handle.
- 3. For ease of assembly, push the handle in while pressing the door extension against the foam until the two pieces lock together.
- 4. Move handle in and out to be sure vent is operating properly.

#### Installing the Front Frame

Some models require installation of the front panel of the air conditioner included in a decorative kit. To assemble, follow these steps. Before installation, remove the tilt panel from the frame. Grasping the panel from both sides, gently pull to release, then lift panel from pivot points at bottom of frame (Fig. 1).

Note: If you have a 15,000 Btu or larger model before installing the front frame please remove and discard the shipping screw at the top right end of the coil. After installing the front frame use the screws in the kit to secure the frame to the unit.

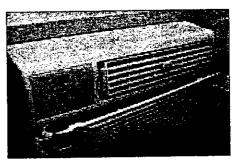


FIG. 1

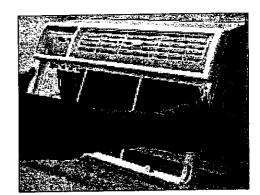


FIG. 2

VENT HANDLE

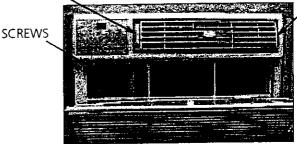


FIG. 3

#### **Using Air Conditioner**

**A WARNING** To reduce the risk of fire, electric shock, or injury to persons, read the IMPORTANT SAFETY INSTRUCTIONS before operating this appliance.

#### To begin operating the air conditioner, follow these steps:

- 1. Plug in the air conditioner. (To prevent electrical hazards, do not use an extension cord or an adapter plug.)
- 2. Set the exhaust vent to the CLOSED position.
- 3. Adjust the louvers for comfortable air flow.

Review the "Air Conditioner Features" section for other settings.

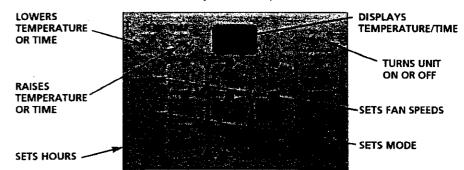
#### **Air Conditioner Features**

#### **ELECTRONIC CONTROL OPERATING INSTRUCTIONS**

Before you begin, thoroughly familiarize yourself with the control panel and remote as shown below and all its functions, then follow the symbol for the functions you desire. The unit can be controlled by the touch pad alone or with the remote.



REMOTE CONTROL





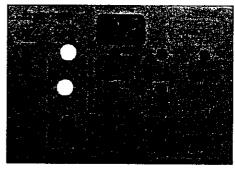
Slip battery cover off and pull the piece of plastic from between the battery end and the connector.

PLASTIC PIECE

#### STEP 1 — TO TURN UNIT ON:

## DO THIS: PRESS ON/OFF PAD

#### YOU WILL SEE:

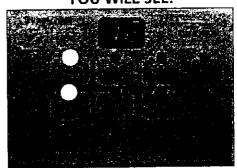


Note: Remember that in this mode, the fan will run continuously while the compressor cycles on and off as needed to maintain the room temperature. (see also, power saver mode, step 6)

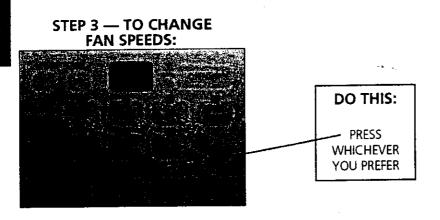
## Air Conditioner Features

# STEP 2 — TO CHANGE TEMPERATURE SETTING: DO THIS: PRESS TO RAISE PRESS TO LOWER

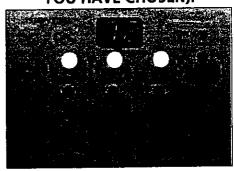
#### YOU WILL SEE:

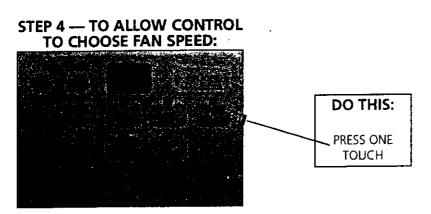


Note: Tap or hold either up(^) or down(v) button until the desired temperature is seen on the screen. This temperature will be automatically maintained anywhere between 60F (15C) and 90F (32C). If you want the display to read the actual room temperature, see step 5.

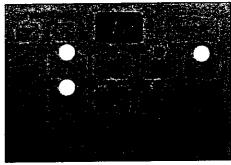


### YOU WILL SEE (WHICHEVER YOU HAVE CHOSEN):





#### YOU WILL SEE:

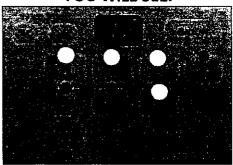


Note: The fan speed will begin in HI, then adjust to MED and LO as the room temperature conditions dictate. For example, if the room doesn't get too warm it will stay at LO. If the room temperature rises quickly, such as a door being opened, it will automatically go to HI speed. The fan speeds will readjust back to LO as the room returns to the original set temperature.

### Air Conditioner Features (continued)

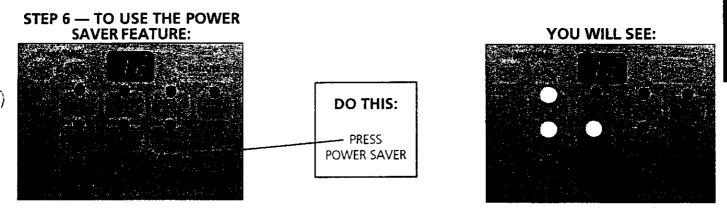
## STEP 5 — TO OPERATE ON FAN ONLY: DO THIS: PRESS ON (if not running) PRESS FAN ONLY CHOOSE ONE

#### YOU WILL SEE:

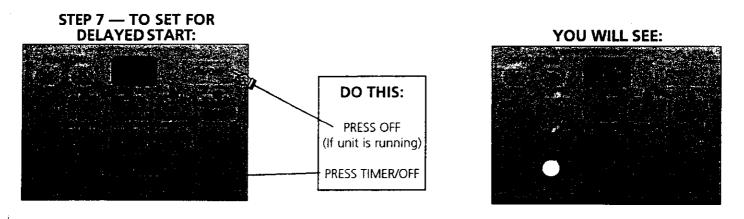


Note: Use this function only when cooling is not desired, such as for room air circulation or to exhaust stale air (remember to open the vent during this function, but keep it closed during cooling for maximum cooling efficiency.). You can choose any fan speed you prefer. (Note: The ONE TOUCH setting will not operate in FAN ONLY.)

During this function, the display will show the actual room temperature, not the set temperature as in the cooling mode.



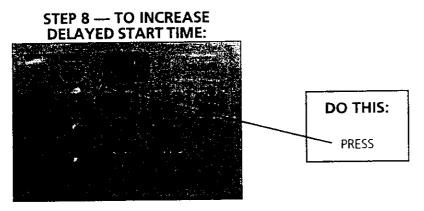
Note: In this mode, when the compressor shuts off, the fan will continue to run for another 3 minutes, then shut off until cooling is needed, as sensed by the room temperature control. During this time, it may come on for 3 minutes to sense whether cooling is needed, then it will go off for 15 minutes. It will continue doing this to sample the room air for as long as necessary.



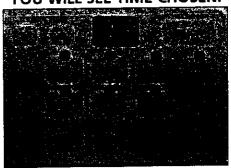
Note: To do this, the unit must be in the off position.

When first set, the display will show .5. (one half hour), to increase the time up to 24 hours, go to step 8.

## Air Conditioner Features (continued)



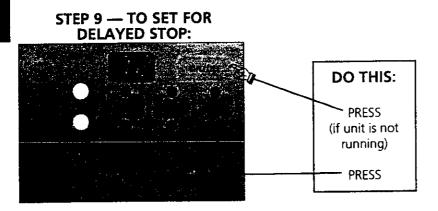
#### YOU WILL SEE TIME CHOSEN:



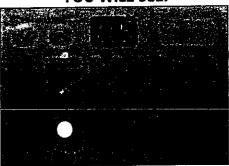
Note: Tap or hold the UP arrow(^) to increase delayed start time by .5 hours (up to 10 hours), then in 1 hour increments up to 24 hours. The control will count down the time remaining until start (8, 7.5, 7, etc.).

The unit will then come on in Cool and HI fan mode. The temperature maintained will be the same as you previously set. If you want to change it, Press 'Cool", then Up or Down arrows until the desired temperature is indicated on the display. Pressing "TIMER" pad again to show remaining time.

Switching unit on at any time will nullify this setting.

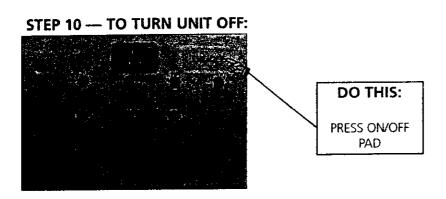


#### YOU WILL SEE:



Note: The unit must be running to make this setting.

Proceed as in step 8 to change the desired number of hours. The display will then continue to show Hours and continue to maintain the last temperature setting until the control will time out and turn the unit off.



#### YOU WILL SEE:



Note: The control will always maintain the last setting when it is restarted next time.

## Air Conditioner Features

#### **ADDITIONAL THINGS YOU SHOULD KNOW**

Now that you have mastered the operating procedure, here are more features in your control that you should become familiar with.

- Remote control works exactly like the control panel, follow the same instructions.
- The "Cool " circuit has an automatic 3 minute time delayed start if the unit is turned off and on quickly. This prevents overheating of the compressor and possible circuit breaker tripping. The fan will continue to run during this time.
- The control will maintain the set temperature within 2 3 degrees Fahrenheit, between 60F and 90F degrees.

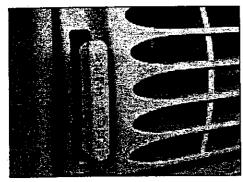


Figure 1 (OFF)

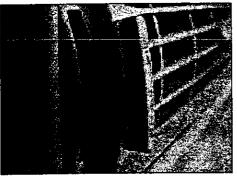


Figure 2 (FRESH AIR)

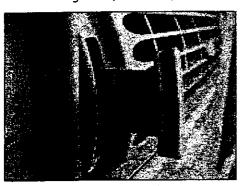


Figure 3 (VENT)

#### Fresh Air Vent Control

The Fresh Air Vent allows the air conditioner to recirculate inside air (OFF), draw air into the room (FRESH AIR) or exhaust stale air to the outside (VENT). See Figures 1, 2 & 3 for this operation.

- The "OFF" position is used when **MAXIMUM** cooling is desired. It may also be for room air re-circulation <u>without cooling</u> when the selector switch is set to the FAN position, this will also filter the room air.
- The FRESH AIR position allows outside air to be drawn into the room to refresh the inside room air.
- The VENT position removes stale air from the room and exhausts it to the outside.
- Any vent position can be used with any fan selection.

## Air Conditioner Features (continued)

#### **Air Directional Louvers**

Air directional louvers control air flow direction. Your air conditioner has the louver type described below.

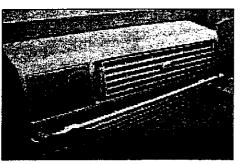


(4 WAY)

#### **4-Way Louvers**

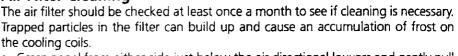
The 4-Way air directional louvers allow you to direct air flow up or down, left or right throughout the room as needed. To adjust the air directional louvers side-to-side, use the center handle as you move it side-to-side.

#### **Care and Cleaning**



Clean your air conditioner occasionally to keep it looking new. Be sure to unplug the unit before cleaning to prevent shock or fire hazards.

#### Air Filter Cleaning



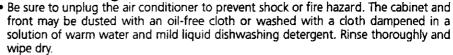
- Grasp panel from either side just below the air directional louvers and gently pull to release the top edge of panel.
- · Gently pivot the panel on its hinge.
- Grasp filter and remove. Snap panel back into place.
- Wash filter with warm soapy water. Rinse thoroughly. Gently shake excess water from filter. Be sure filter is thoroughly dry before replacing.

Instead of washing you may vacuum the filter clean.

• Open the panel as before and re-install the filter.

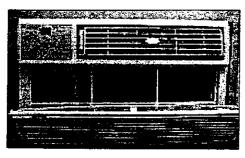


#### Cabinet Cleaning



Never use harsh cleaners, wax or polish on the cabinet front.

- Be sure to wring excess water from the cloth before wiping around the controls. Excess water in or around the controls may cause damage to the air conditioner.
- The cabinet front can be removed for more thorough cleaning. Refer to "Front Installation" in this manual.
- Clean the front in a sink using liquid dishwashing detergent and warm water. Rinse thoroughly and dry.
- Replace cabinet front. Replace the screws.
- Replace front panel (if applicable) and filter. Plug in air conditioner.



#### **Routine Maintenance**

#### Winter Storage

If you plan to store the air conditioner during the winter, remove it carefully from the window according to the installation instructions. Cover it with plastic or return it to the original carton. **NOTE: To prevent rust or electrical connections from being damaged, store air conditioner in an upright position and a dry place.** A winter cover can be purchased from your dealer. The cover will protect the air conditioner when it is left in place through the winter.

**MARNING** Before performing any service, unplug the power cord from the electrical outlet.

After servicing, reverse the following procedures to reinstall the air conditioner.

#### Cleaning the Cabinet Front

Remove the front panel. Wash with warm, sudsy water. Rinse and dry with a soft cloth. Never use solvents, cleaning fluids, abrasive cleaners or strong detergents. If the packaging leaves a gum residue, remove with a cloth dipped in rubbing alcohol.

#### **Repairing Paint Damage**

Inspect weather-exposed parts (cabinet shell, mounting hardware, if used, etc.) once or twice a year, especially in areas near oceans or where rust is a problem. If needed, touch up with a good grade of exterior paint.

#### Cleaning Inside the Air Conditioner

**AWARNING** No liquid should get into the motor, electrical control box, or compressor electrical terminals.

- 1. Remove front panel.
- 2. With help and using the proper lifting methods to avoid personal injury, remove the chassis from cabinet shell.\* When removing the air conditioner from cabinet shell or window, there may be water inside the base that may spill on the floor. Be careful to avoid cuts from sharp metal fins on the front and rear coils.
- 3. Liquids should not get into electrical parts. Wrap the fan motor, electrical control box, and electrical terminals in plastic. This will keep water or other liquid from getting inside where it could damage the insulation and cause serious trouble.
- 4. Clean and hose out base, coils, and water pans. Clean at least once a year or more often if the coils and pans collect dirt, sand, leaves, algae, or insects.
- 5. After cleaning, remove plastic protection. Wait 24 hours before starting the unit again. This allows time for all areas to dry out.

**NOTE:** Water from rainfall or from normal use does not harm these components since the water is not as forcefully driven into parts as a stream of water from a garden hose.

**\*HANDLE NOTE:** If the air conditioner has a chassis handle, it is NOT intended for lifting the unit. It is for sliding the chassis WITHIN the cabinet shell only (to aid in cleaning, maintenance, etc.).



#### Room Air Conditioner Troubleshooting Guide

#### THE AIR CONDITIONER WILL NOT OPERATE

Check if	Then	
The power supply cord is unplugged.	Firmly plug the cord into a live outlet with proper voltage.	
A household fuse has blown or circuit breaker tripped.	Replace the fuse or reset the circuit. Make sure the unit is plugged into a properly grounded receptacle as described in the Owners Manual provided with the unit.	
The Fan Control is set to OFF	Set Fan Control to the desired setting.	

#### THE UNIT BLOWS FUSES OR TRIPS CIRCUIT BREAKER

Check II	s nen	
Too many appliances are being used on the same circuit.	Unplug ore relocate appliances that share the same circuit.	
An extension cord is being used with the unit.	Do not use an extension cord to run the air conditioner.	
The unit is being restarted immediately after turning off cooling circuit.	Wait three minutes after turning off cooling unit before trying to restart unit.	

#### THE AIR CONDITIONER TURNS ON AND OFF, OR DOES NOT COOL ROOM

Check if	Then	
The filter is dirty or obstructed by debris.	Clean filter using a vacuum cleaner or wash filter in warm water and a mild detergent. Dry thoroughly before reuse.	
The coils are dirty or obstructed by debris. Check both inside evaporator and outside condenser coils.	Call the local Sears store to inspect and clean the coils and condensate water passages. OR If familiar with electrical appliances perform the required cleaning by carefully following the maintenance instructions provided with the unit.	
There is excessive moisture or heat in the room being cooled (cooking, hot showers, etc.)	Use exhaust vent fans while cooking or bathing and try not to use heat-producing appliances during the hottest part of the day.	
The Fan Control is on a Power Saver/Energy Saver setting.	Use NORMAL settings for best comfort. When the Power Saver settings are in use, the fan does not circulate the room air continuously.	
The Vent Control is set to OPEN or EXHAUST.	Set the Vent Control to CLOSED for maximum cooling.	
The Temperature Control is not at a cool enough setting.	Set the Temperature Control to a cooler setting.	

#### WATER DRIPS FROM THE CABINET INTO THE HOUSE

Check if	Then
The unit is not leveled properly. The unit should	Level the air conditioner to provide a 1/4" downward slope to the outside
slope slightly downward to the outside.	(½ bubble on carpenter's level) to provide proper drainage. Reposition or
	shim the cabinet as necessary. DO NOT drill a hole in the drain pan.

#### THE AIR CONDITIONER SEEMS TO RUN TOO MUCH

Check if	Then	
The current unit replaced an older model.	The use of more efficient components may cause the unit to run longer than an older model, but the total energy consumption will be less. Newer units do not emit the "blast" of cold air you may be accustomed to from older units, but this IS NOT an indication of lesser cooling capacity or efficiency. Refer to the efficiency rating (EER) and capacity rating (in BTUs) marked on the unit.	
The unit is in a heavily occupied room or heat- producing appliances are in use in the room.	Use exhaust vent fans while cooking or bathing. Try not to use heat- producing appliances during the hottest part of the day. A higher capacity unit may be required depending on the size of the room being cooled.	

#### TYPICAL AIR CONDITIONER SOUNDS YOU MAY HEAR:

**Condenser** - You may hear droplets of water hitting the condenser, causing a "pinging" or "clicking" sound.

**Unit Vibration** - The unit may vibrate and make noise because of poor wall or window construction.

Fan - You may hear air movement from the fan.

**Compressor** - The modern high efficiency compressor may have a high pitched hum or pulsating noise that cycles on and off.

**Thermostat** - As the cooling system cycles, the thermostat may click.

D/817 TP5-54 — Room Air Conditioner Troubleshooting Guide — Revision "A" — March 18, 1996 — Page 1 of 1

Sears, Roebuck and Co.

#### Warranty

#### WARRANTY

#### Full One-Year Warranty on Air Conditioner

For one year from date of purchase, when this air conditioner is operated and maintained for normal room cooling according to instructions in this owner's manual, Sears will repair it, free of charge, if defective in material or workmanship.

#### Full Five-Year Warranty on Sealed Refrigeration System

For five years from the date of purchase, when this air conditioner is operated and maintained for normal room cooling according to instructions in this owner's manual, Sears will repair the sealed refrigeration system (consisting of refrigerant, connecting tubing, and compressor), free of charge, if defective in material or workmanship.

#### **Warranty Service**

Warranty service is available by contacting the nearest service center in the United States.

This warranty gives you specific legal rights, and you may have other rights which vary from state to state.

SEARS, ROEBUCK and CO. Dept. 817WA, Hoffman Estates, IL 60179

#### Sears Service

#### Maintenance Agreement

"We Service What We Sell" is our assurance you can depend on Sears for service. Your air conditioner has added value when you consider that Sears has service units nationwide, staffed with professional technicians trained on all appliances Sears sells. They have the knowledge and skills, tools, parts, and equipment to insure our pledge to you that "We Service What We Sell."

#### **Sears Maintenance Agreement**

Maintain the value of your air conditioner with a Sears Maintenance Agreement. Sears air conditioners are designed, manufactured, and tested for years of dependable operation. Yet, any modern appliance may require service from time to time. The Sears Maintenance Agreement offers you an outstanding service program for your air conditioner.

#### The Sears Maintenance Agreement

- Is your way to buy tomorrow's service at today's price.
- · Eliminates repair bills resulting from normal use.
- Allows for as many service calls as required.
- Provides an annual Preventive Maintenance Check at your request to keep your Air Conditioner in proper running condition.

For more information, call 1-800-827-6655

