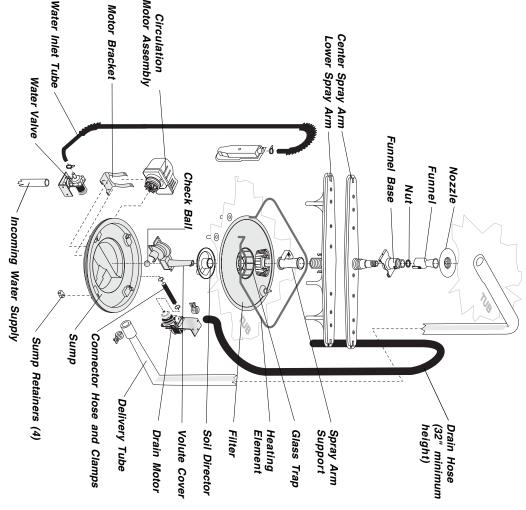
# **Exploded View of Wash System**



### Pump Assembly

The pump assembly is driven by a synchronous

by small "pauses" of the motor during the wash at a time. The spray arm's operation is alternated which supplies 100 percent filtered water at a direction at 3600 RPM. The motor drives a pump motor. Rotation is in the counterclockwise rate to approximately 12 GPM to one spray arm

discharge end of the drain pump. The drain hose connected to the main pump by a small rubber the side of the sump. The drain pump separate synchronous drain pump mounted to Draining is accomplished by using a small hose. The drain check valve is located at the <u>s</u>.

> is attached by a worm gear clamp to the discharge end of the drain pump.

drainage. height of 32 inches in order to insure proper The drain hose must have a loop at a *minimum* 

The main pump can easily be removed by motor and rotating the four sump retainers toward disconnecting the upper spray arm supply tube harness connections made at the circulation hose, the drain pump connector hose, the wiring

# Standard Dry Air Flow

process continues. The heating element is turned **ON** and **OFF** during the entire drying cycle. drawn into the unit by way of intake vents located is evaporated into drier air and the venting at the bottom of the door. The water on the dishes through the console vent causing drier air to be The heated, moist air leaves the dishwasher

# **Detergent and Rinse Aid Dispenser**

detergent cup and a built-in rinse aid dispenser. piece component consisting of a molded The detergent and rinse aid dispenser is a one

cover. and the rinse aid dispenser has a removable The detergent cup has a spring loaded cover

four, being the greatest amount. the fill line indicator. The amount of rinse aid Liquid rinse aid is added to the dispenser up to ndicator from one, being the least amount, to eleased can be adjusted by turning the arrow

back) at the tub top center and press in place an interference fit. Center the gasket (marked on

before ending at the channel end wall.

Gasket Cross Section

The door seal is pressed into the tub channel for

Tub and Door Seal

## To replace dispenser:

- remove outer door panel assembly, shut off electricity to dishwasher,
- disconnect wiring to the actuator,
- remove the six screws,

- remove the dispenser,
- replace and reinstall screws,

Always disconnect the dishwasher from the electrical power source before adjusting or replacing components.

Trouble Shooting Tips

A WARNING

Personal Injury Hazard

- rewire actuator.

### without stretching or bunching. The gasket takes a short turn at the bottom of the tub channel Dishwasher will not pump Motor trips out on internal thermal overload protector. Timer does not advance. Dishwasher will not fill w Detergent cover will not I open. Dishwasher runs but will Motor hums but will not start or run. Dishwasher will not opera turned on (wait at least 90 Symptom latch or not heat. ate when out. ith water. seconds). Fuse (blown or tripped). 120 VAC supply wiring connection Check the Following Timer motor (stalled or open.) Check timer for power to timer Check fill valve screen for Latch mechanism defective. Timer contact defective. Wiring or terminal defective. Water supply turned off. Defective water inlet fill valve. Hi-limit thermostat defective. Door switch (open contacts) Float stuck in "UP" position. Open windings. Defective actuator. Wiring or terminal defective. Motor windings shorted. Glass or foreign items in pump. Selector switch (open contacts). Door latch not making contact with Motor (inoperative). Timer (contacts open or defective) Defective float switch. Defective drain pump. Drain restricted. Timer defective. Heater element (open). Motor stuck due to prolonged Blocked impeller. Motor (bad bearings). Timer contact defective. mproper voltage. mer contact defective. <u>.</u> 6. Replace latch assembly. Remedy Replace fuse or reset breaker. Repair or replace wire fasteners at Replace timer. Repair or replace timer Replace motor/impeller assembly. Clean and clear blockage. Disassemble and clean screen Replace selector switch. Repair or replace. Replace pump assembly Replace pump. Check for blockage, clear. Replace motor assembly. Rotate motor impeller. Repair or replace. Turn water supply on. Replace water inlet fill valve. Replace dispenser. Repair or replace. Repair or replace. Replace timer. Check voltage. Replace motor/impeller assembly. Clear restrictions. Replace timer Replace dispenser. Replace thermostat. dishwasher junction box. Replace dispenser. Replace heater element.

# Product Specifications

**Electrical** 

		אונו נוס נוווסן אפר וון נוס וומוון אמאוו.	with the timer set in the main wash	Voltage checks of the heater should be made				
Heated Wash/Heated Rinse Hi-Limit Thermostat 200°F (93°C)	(47°C±3°C) [with outer door in place] TempBoost (some models) 127°F (53°C)	TempAssure (some models) 117°F±5°F	Total Amps (load rated)10.0	Heater Wattage900	Motor (Amps) 1.1	max.	Separate Circuit15 amp min 20 amp	Rating120 Volts, 60Hz

cycle. The heater cycles ON and OFF for brief

determine when the heater is on during the wash

Refer to the cycle chart on the reverse side to

900 Watt Heater

periods during the drying cycle.

### Water Supply

Short Turn

Detergent left in dispenser.

2. Dispenser wet when detergent was 1. Detergent allowed to stand too long

in dispenser.

Instruct customer/user.

2. Instruct customer/user.

2. Install air gap at counter top.

Repair to proper 32-inch minimum

Drain line connected to a floor drain not vented.

Drain hose (high) loop too low.

Timer shaft binding to or knob interference with escutcheon.

Repair or adjust.

Replace or adjust position of

thermostat.

TempBoost thermostat defective.

See "Detergent cover will not

blocked by large dishes. Improper incoming water Detergent cover held closed or

temperature to properly dissolve

Incoming water temperature of 120°F is required to properly dissolve dishwashing detergents.

3. Instruct customer/user on proper

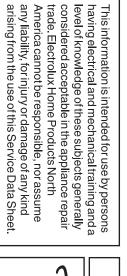
loading of dishes.

Dishwasher water siphons out.

Tub Interior

temperature
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### 011112



BV....

Color Code

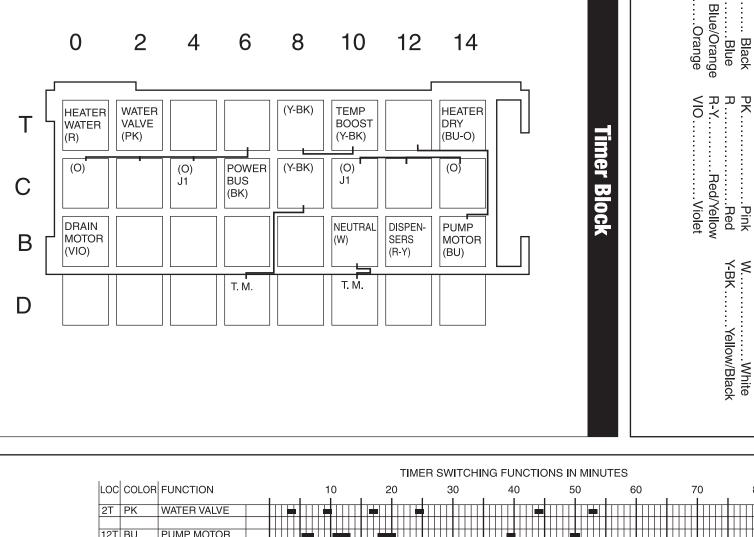
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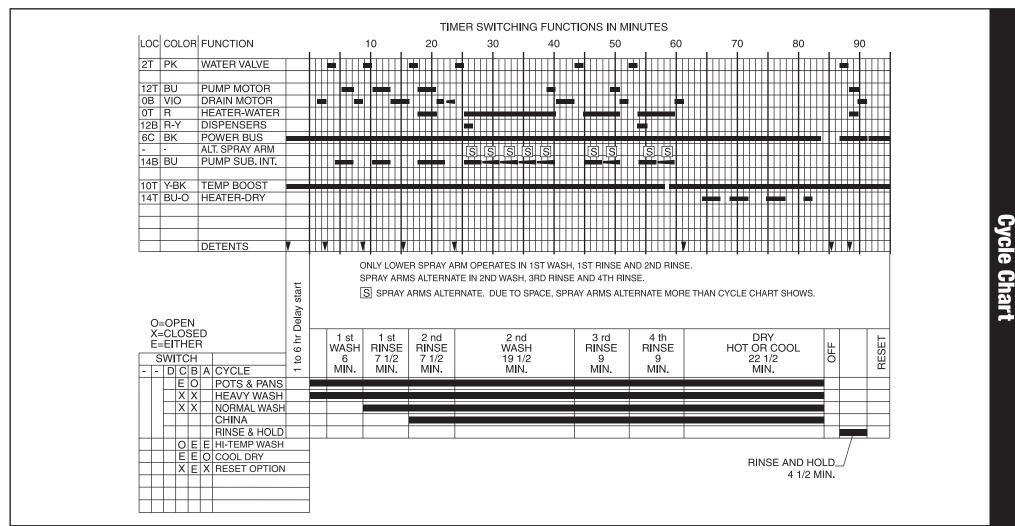
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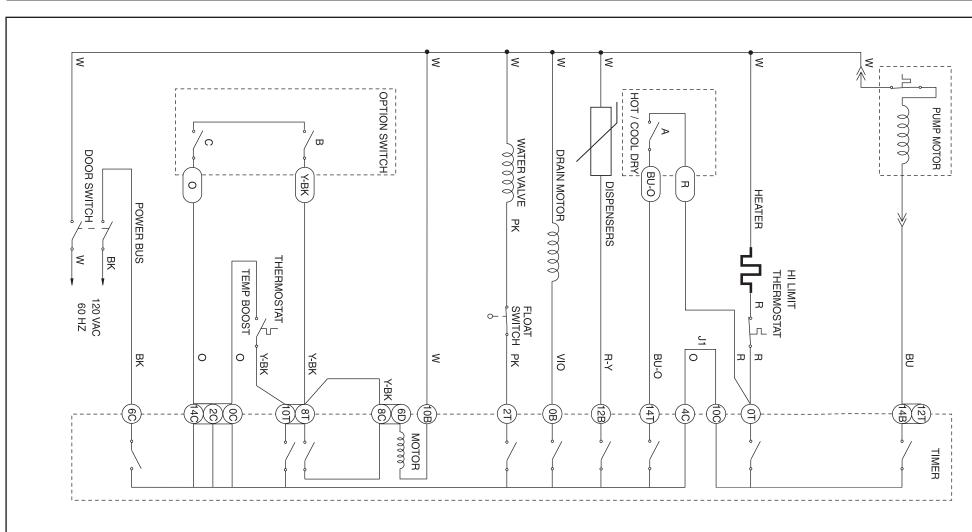




Model: **FDB345** 







Wiring Diagram